# mm 1/25" clarity the next dimension in fines sorting binder+co we process the future

# **CLARITY - THE NEXT DIMENSION**

The use of cullet is indispensable for the production of new glass for reasons of economy, energy and efficiency of resources. The requirements for use as a secondary raw material are twofold: highest quality in increasingly fine fractions and loss of as little glass as possible.

To fulfil these demands, the cullet has to be colour-sorted, free of non-transparent contaminants (ceramic, stone, porcelain and metal) and has to be separated from transparent foreign matter, such as heat-resistant (HR) and lead glasses.

Binder+Co is the pioneer in the sorting of cullet. As early as the 1990s, Binder+Co opened up a new dimension in cullet sorting for the recycling industry with the world's first three-way system CLARITY. Meanwhile in its 4th generation, CLARITY has been equipped with the latest technology to fulfil the high demands of customers – which also includes sorting finest grain sizes.

Revolutionary and award-winning – no other sorting system has changed glass recycling so sustainably as CLARITY.

# CLARITY. THE NEXT DIMENSION IN FINES SORTING.

# 2- and 3-Way Solutions

### The revolutionary system from Binder+Co is highly adaptable

The CLARITY sorting machine can be executed in both 2 and 3-way systems. The system is individually customised with the appropriate camera, illumination and sensor technology to achieve the best results for the respective task. CLARITY has been designed in modular form to enable a trouble-free integration into existing installations.

### 320 Valves

### High-speed 1 m sorting width

CLARITY works using the latest high-speed technology to sort finest grain sizes. The high-speed valves developed by Binder+Co are installed with the smallest possible distances to the object, thus effecting high-precision ejection of material. The valves can be exchanged individually or, to save time, in a block of 32 valves.

# 1 - 15 mm

### For more accurate ejection of valuable secondary raw material

The latest generation of CLARITY sorts glass in a range of grain sizes from 1 – 15 mm. This ensures a higher glass yield from fractions which up to now could only be partially recycled.

# Award Winning

# Cut-off technology for sorting glass-ceramics Fluorescence technology for sorting lead glass

CLARITY accomplishes the separation of heat-resistant and lead glass with a combination of camera technologies using visible light and UV light. Existing CLARITY systems can be relatively easily retrofitted with HR and/ or LEAD technology depending on state of development.

# Intelligent Recognition

# Improved camera technology

### Ejection unit at very close range to object

CLARITY works with high-resolution camera technology, enhanced computing power and optimised material feed for high-precision sorting with lowest possible material loss. The distances between the recognition unit and ejection unit, and between the ejection unit and object to be ejected, are minimal and thus ensure precise ejection of single fractions.



# **Improved**

## Quick and simple service and maintenance accessibility

CLARITY is easily accessible for maintenance and operational checks: The camera casing, valve strips and lighting can be swung out for inspection.

# Self-Cleaning

clarity

## Recognition system cleans itself

CLARITY has innovative cleaning possibilities: The machine can be optionally fitted out in the sensor and recognition area with an automatic cleaning system using an air-water mix or a metal partition. Cleaning ensures not only optimum recognition of the feed material, but also high availability of the sorting system and minimum main-

### Controllable Performance

### For optimum production and end-product quality

Single machines and complete systems can be equipped with an automatic control system tailored to the respective task. The SortVisu programme records the states of the single sorting machines. Using further systems which are situated at sensitive positions in the complete system to record data, exact information about the state and performance of the respective machines and system components can be retrieved. Integrated alarm systems are able to report errors and critical states. As a response to these, measures can be introduced to achieve desired production and end-product quality, or an intervention in the control system to eliminate these errors can be automatically initiated.



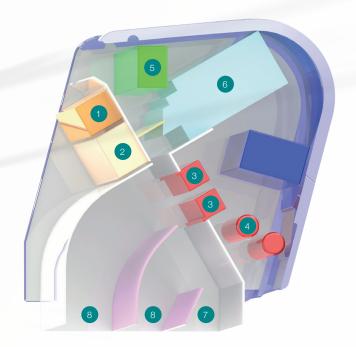


# **OPERATION**

CLARITY is fed with cullet in grain sizes between 1 mm to 50 mm. The material stream runs along an angular chute and the cullet is illuminated with light of a particular colour spectrum. To sort heat-resistant and lead glasses, a combination of two recognition systems is installed. The transmission information is recorded by highly sensitive cameras

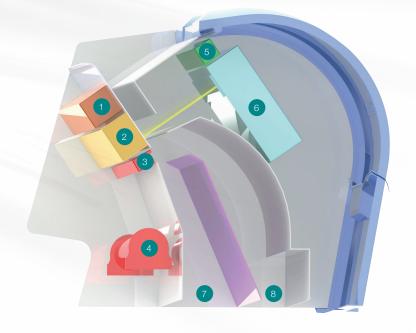
and analysed. The valves attached to the ejection units are activated at the right moment. Depending on the programmable menu, contaminants and predefined colours are ejected into the freely selectable sorting ways.

- 1 Metal detection
- 2 Transmitted light
- 3 Sorting valves
- 4 Compressed air supply
- 5 Cleaning system
- 6 Sensor unit
- 7 Fraction passing through
- 8 Ejected fraction





- 2 Transmitted light
- 3 Sorting valves
- 4 Compressed air supply
- 5 Cleaning system
- 6 Sensor unit
- 7 Fraction passing through
- 8 Ejected fraction



# TECHNICAL DATA CLARITY glass

Contamination and color sorting				
Sorting width	700 mm		1000 mm	1400 mm
Capacity*	8 t/h		12 t/h	16 t/h
Valves**	112		160	224
Grain sizes		į.	5 - 50 mm	
Sensor systems			GB) transmission recognition	

Gensor systems		Metal recognition			
Option: glass ceramics					
Sorting width	700 mm	1000 mm	1400 mm		
Grain sizes		5 - 50 mm			
Sensor system		UV-A/VIS (RGB) transmission	n		
Option: lead glass					
Sorting width	700 mm	1000 mm	1400 mm		
Grain sizes		3 - 50 mm			
Sensor system		UV-C/VIS (RGB) transmissio	n		
Serisor system		OV O/VIO (HOD) transmissio	11		
Option: material recognition		OV O/VIO (NGD) Hansinissio			
	700 mm	1000 mm	1400 mm		
Option: material recognition					
Option: material recognition Sorting width		1000 mm			
Option: material recognition Sorting width Grain sizes	700 mm	1000 mm 7 - 50 mm NIR			
Option: material recognition Sorting width Grain sizes Sensor system	700 mm	1000 mm 7 - 50 mm NIR			
Option: material recognition Sorting width Grain sizes Sensor system Fine-grain size sorting (contam	700 mm	1000 mm 7 - 50 mm NIR g)	1400 mm		
Option: material recognition Sorting width Grain sizes Sensor system Fine-grain size sorting (contam Sorting width	700 mm	1000 mm 7 - 50 mm NIR g) 1000 mm	1400 mm 1400 mm		

\*depending on the respective task and on the specific bulk density of the main fraction

Distance in mm between valves 3.125 6.25 8.33 12.5 25

VIS (RGB) transmission

Metal recognition



Sensor systems





<sup>\*\*</sup>maximum number of valves per machine
To optimally equip the CLARITY for individual tasks, various valve configurations are available